9201081

FSCM 26405

REV	ECR	CHANGE	BY	DATE
M	7/96	REDRAWN ON CAD	MAL	5/15/96
N	140 08	FINISH WAS KULKA TYPE 145 CU IN, ADDED PLATING CERT. NOTE	JAB	11/24 08

.468
.328
.093
R.040 TYP.
.294 ±.004
.146
R.032 TYP.
Ø.060/.067 – 82° CSK
Ø.110 +.004 –.002
Ø.112 ±.002
.156 ±.002

.003 MAX. BURR
R.006 MAX.

SECTION X – X
SCALE = 10:1

6-32 NC-2B TAP THREAD

PART No. 9201087 (TAPPED)

.043
.036
.047 REF.
Ø.152
Ø.086 ±.003
Ø.163
.158 OVER FLARE
90°
.031 ±.002

.296
45°
.937
.062 ±.0015
R – FULL
X   X
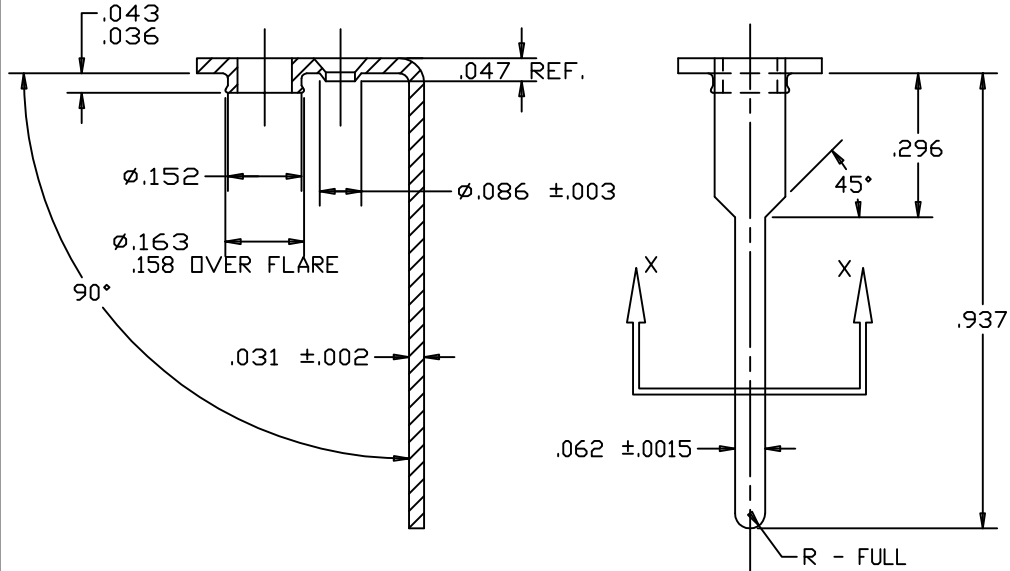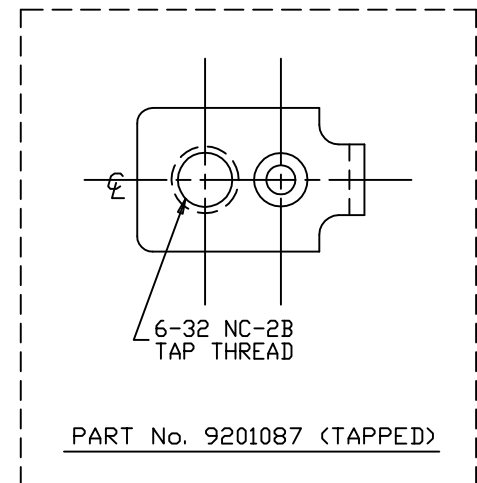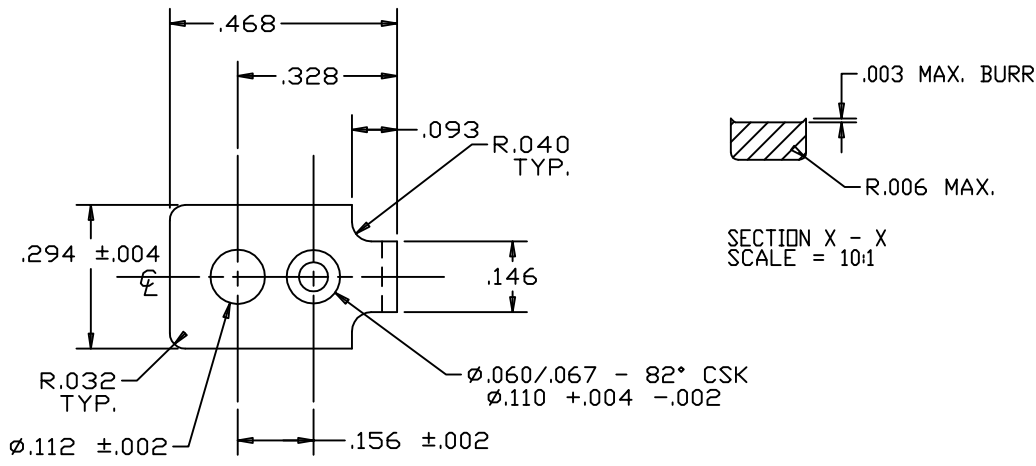
SCALE = 4:1

NOTES:
1) TOOLING IS SIMILAR TO: (NONE)
2) KULKA P/N WAS 0670.093.081 & 0670.093.011
3) PLATING CERTIFICATION REQUIRED.

PART No. 9201081 (UNTAPPED)

DESCRIPTION	PART NUMBER	MATERIAL	FINISH
TAPPED AND PLATED	9201087	MAKE FROM: 9201081 TAP #6-32 NC-2B	.0002 MIN DULL TIN OVER .0001 NICKEL
AS PURCHASED UNTAPPED	9201081	70/30 CARTRIDGE BRASS CDA ALLOY C26000 TEMPER: 3/4 HARD	UNPLATED

MARATHON SPECIAL PRODUCTS
BOWLING GREEN OHIO

MAT'L	SEE TABLE		FINISH	SEE TABLE	
DRAWN	MAL 5/15/96	CHECKED	APP.	SERIES	LATEST CHANGE
TITLE	3000 670A UNTAPED UNPLATED		PART NO. 9201081		N